

TenCate Tecawork™ - BD 11 - BD 22 - BD 148 - BD 170 - BG 110 - BG 1003 - BG 3000 - BG 310 - BG 330 - BG 350 - KG 27 - KG 308 - KG 316 - KG 317 - KG 337 - KG 46 - KG 9022 - KG 9308 - KS 52 - KS 50 - MK 14

**GENERAL**

Sorting	Sort the washing per colour and/or degree of soiling. When washing dyed and/or printed clothing, wash light and dark colors separately. Wash all flame-retardant clothing separately from other clothing, in order to avoid the transfer of foreign flammable fibers or other materials.
Detergent for colours	For colours, use a detergent without optical whites, whenever possible.
Dehydration	Press with an adapted low pressure, or for a short period of time.
Drying	Drying in a finisher/tunnel gives a better appearance and less shrinkage than drying in a tumbler. Avoid excessive drying as this can damage the fabric.
Accessories	Hard materials (buttons/zips) can cause wear and tear.
Stain removal	Wash the clothing regularly to avoid fixation of stains.
100% polyester and polyester/cotton fabric	Temperature at cool-down should be reduced to 40°C in steps of 4°C a minute. This prevents wrinkle formation.

**HYDRO-TEC**

Detergent	Use only laundry detergents suitable for Hydro-Tec. Remove all detergent residues, as they can have a negative effect on the fabric's water-repellent properties.
Bleach	Avoid using if possible.
Wash temperature	Maximum 60 °C. For the longest-lasting and optimum protection of Hydro-Tec finishes between washes, without reapplication, we recommend a max. temperature of 60 °C. Higher wash temperatures can negatively affect the Hydro-Tec finish.
Drying	As hot as possible – high drying temperatures reactivate the fluorine compounds and promote optimum repellence. Hydro-Tec is suitable for tumble and tunnel dryers. Avoid excessive drying as this can damage the fabric.
Ironing	Ironing has a positive effect on the reactivation of Hydro-Tec.
Reapplication	To get the best protection and maintain beading, Hydro-Tec must be reapplied after each wash. To ensure the optimum effect, please refer to the detergent and chemicals manufacturer. The application of impregnation agents to fabric to a domestic wash is not usually possible, so effective impregnation is only sensible in industrial laundries.

**HYDRO-CONTROL™**

TenCate has different washing instructions for Hydro-Control™ laminate fabrics.

**DENIM-LOOK/  
PRINTED COLLECTION**

TenCate has different washing instructions for fabrics with a Denim-Look treatment or specially printed designs.

Collection 2014. These recommendations have been compiled with the greatest care by TenCate Protective Fabrics EMEA. TenCate is not liable for damage caused by not (correctly) following this advice. No rights can be derived from these recommendations.